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Moreover, when exclusively being used for material machining or in hybrid combination with other tools, methods of laser material machining as well as electric arc processes, for example, MIG/MAG or TIG, currently employ occasionally already the possibility of pulse modulation for a temporal control of the machining process. Certain laser source types, however, are not able to perform in permanent operation; ~~they can also,~~ they can only be used in pulsed operation.

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